X-Scan M01B series

Modular linear detector arrays



Modular design easily scalable up to
 4.1 m detector arrays with one controller

- Seamless and precise images of large objects
- Industry leading image quality with high performance photodiode and ASIC designs
- Wide scanning speed range

X-Scan M01B series makes quick and accurate inspection of largescale objects easy. The modular linear detector arrays are scalable to different inspection system lengths up to 4.1 meters with one controller and single Gigabit Ethernet interface. With network connected units even longer scanners can be built efficiently for high-energy applications.

The plug-and-play type series comes in 0.2 and 0.4 mm pixel pitches, and three module lengths of 410, 614 and 820 mm. The module housing includes builtin X-ray scatter shielding and a collimator for applications from 450 kVp to 9 MeV.

Benefiting from the next-generation digital platform and the GigE interface, M01B enables wide integration time range from 0.2ms to 128ms per line; further expandable up to 32 s/line with built-in line summing and averaging. Robust protocol over GigE enables also remote firmware updates, and various diagnostics functions. Superior low noise performance is achieved by digitizing the X-ray signal in the detector's front-end electronics.

Furthermore, the on-time recording of power, and pixel discontinuity, and bad pixel correction ease maintenance and extend the lifetime of detector units.







Key features

- Optimized for high-energy applications
- X-ray energy range: 450 kVp–9 MeV
- Active lengths per module: 410, 614 and 820 mm
- Pixel pitches: 0.2 and 0.4 mm
- 16-bit image data
- Built-in scatter shielding and collimator for highenergy
- Gigabit Ethernet interface for easy connection and remote firmware update
- Power on-time recording to track detector life time
- Pixel discontinuity and bad pixel correction
- Easy software design based on DT XView2
 software and development kit

Applications

- Digital radiography (DR) and computed tomography (CT) imaging of large objects
- Inspection and quality control in automotive and aerospace industries
- Inspection of containers and parts in heavy industries

General characteristics

Enclosures Of The X-Scan M01B Series

Product	X-Scan M01B				
X-ray tube voltage range	450 kVp-9 MeV				
Active area length options per module	410 mm / 614 mm / 820mm				
Pixel pitch (spacing)	0.2mm and 0.4 mm				
Scintillator material	Segmented CdWO ₄				
Scintillator thickness	10 mm				
Pixel height (scintillator)	1.57 mm				
Pixel width (scintillator)	0.1 mm / 0.2 mm				
Maximum scanning speed	200 cm/s				
Minimum integration time per line	0.2 ms				
Maximum integration time per line	128 ms, 32 s with summing				
A/D resolution	16 bits				
Dynamic range at lowest sensitivity	> 16000:1				
Sensitivity settings	8 levels, Charge range 0.75 to 10.5 pC/Line				
Data digital interface	16 bits				
Interface	Gigabit Ethernet with UDP protocol				
Linearity	> 99 %				
Operational voltage	+10.8 V DC +26 V DC				
Power consumption	40 W Max/module				
Operational temperature	0-40°C				
Operational humidity	30-80%				
Storage temperature	-10-+50°C				
On-board calibration	Yes				
Pixel discontinuity correction	Yes				
Bad pixel correction	Yes				
Pixel Binning	Yes, up to 4x (equalling to 1.6mm pitch)				
Line averaging and summing	Yes, up to 256x				
Power on time recording	Up to 100,000 hours recording				
EMC compliance	Yes				
RoHS compliance	Yes				
IP classification	IP50				

Product model	X-Scan M01020410B	X-Scan M01020614B	X-Scan M01020820B	X-Scan M01040410B	X-Scan M01040614B	X-Scan M01040820
Active Length	410 mm	614 mm	820 mm	410 mm	614 mm	820 mm
Length	435 mm	641 mm	846 mm	435 mm	641 mm	846 mm
Width	240 mm	240 mm				
Height	62 mm	62 mm				
Max Weight	15 kg	20 kg	25 kg	15 kg	20 kg	25 kg

